



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

004736

646.9501
Job Sheet 181161



Part No: 646.9501

Job Qty: 1 ea

Part Name: 206A/B/L-Series Cable Cutter System, High



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/23/18

Job Tracking No:

Due Date: 8/17/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV N/C IPP REV:A 12.08.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/17/18	8/17/18	0.00	0.00	Start Up Stores/Pkg-1		JUL 31 2018
110	Packaging	1 pcs	8/17/18	8/17/18	0.00	0.00	Packaging1-1 DAS		AUG 15 2018
120	QC	1 pcs	8/17/18	8/17/18	0.00	0.00	QC4 69		
125	DC	1 pcs	8/17/18	8/17/18	0.00	0.00	DC 9-89 DAS 69		
130	Packaging	1 pcs	8/17/18	8/17/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea	8/17/18	8/17/18	0.00	0.00	QC21 9-89		

Part Op 125 - Photocopy bluefile & type labels per PPP 646.9501

Descriptions: 130 - Identify and pack for shipping as per PPP 646.9501 Location : FG101

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	90-Start up Operation	5078331
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	90-Start up Operation	5078332
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	90-Start up Operation	5084452
646.9601	Upper Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	50917908
646.9602	Lower Cutter Assembly High	1 Ea (1 ea)	90-Start up Operation	5126804
646.9810	Deflector	1 Ea (1 ea)	90-Start up Operation	5031080
646.9910	Struts	4 Ea (4 ea)	90-Start up Operation	5075012
647.0110	Roof Doubler	1 Ea (1 ea)	90-Start up Operation	5034033
647.0111	Panel	1 Ea (1 ea)	90-Start up Operation	5025822
647.0112	Strut Bracket	8 Ea (8 ea)	90-Start up Operation	5063024
647.0113	Strut Doubler	2 Ea (2 ea)	90-Start up Operation	5037183
647.0114	Clip	1 Ea (1 ea)	90-Start up Operation	5106610
647.0115	Clip	1 Ea (1 ea)	90-Start up Operation	5106614
647.0116	Doubler	2 Ea (2 ea)	90-Start up Operation	5039680
647.0210	Rail	1 Ea (1 ea)	90-Start up Operation	5019424
647.0310	Channel	2 Ea (2 ea)	90-Start up Operation	5096837
647.0410	Tube	1 Ea (1 ea)	90-Start up Operation	5004473
647.1210	Screen	1 Ea (1 ea)	90-Start up Operation	5052489
AN3-10A	Bolt	8 Ea (8 ea)	90-Start up Operation	5089298
AN3-11A	Bolt	8 Ea (8 ea)	90-Start up Operation	5078165
AN3-3A	Bolt	1 Ea (1 ea)	90-Start up Operation	5056462
AN743-13	Bracket	1 pcs (1 ea)	90-Start up Operation	5019324
CCR264SS-3-06	Rivet	8 Ea (8 ea)	90-Start up Operation	51138332-5

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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CCR264SS3-04	Rivet	12 Ea (12 ea)	90-Start up Operation	5044217
CCR264SS3-2	Rivet, Cherry	4 pcs (4 ea)	90-Start up Operation	5021949
CR3212-4-04	Cherry Rivet	1 Ea (1 ea)	90-Start up Operation	5045669
CR3212-5-4	Cherry Rivet	8 Ea (8 ea)	90-Start up Operation	5020639
CR3213-4-05	Rivet	26 Ea (26 ea)	90-Start up Operation	5019315
CR3213-4-1	Cherry Rivet	14 Ea (14 ea)	90-Start up Operation	5019423
CR3213-4-02	Cherry Rivet	18 Ea (18 ea)	90-Start up Operation	5027730
CR3213-4-03	Rivet, Cherry	18 Ea (18 ea)	90-Start up Operation	5044809 5027731
CR3213-4-4	Rivet, Cherry	19 Ea (19 ea)	90-Start up Operation	5049830
CR3213-4-6	Rivet	20 Ea (20 ea)	90-Start up Operation	5019369
MS21042-08	Use Ms21042L08	54 Ea (54 ea)	90-Start up Operation	5044234
MS21042-3	Nut	17 Ea (17 ea)	90-Start up Operation	5027548
MS21047-3	Nut Plate	6 Ea (6 ea)	90-Start up Operation	5020620
MS21059-3	Nut Plate	2 Ea (2 ea)	90-Start up Operation	F123900-3
MS21059L08	Nut	4 Ea (4 ea)	90-Start up Operation	5019317
MS24694-S8	Screw	5 Ea (5 ea)	90-Start up Operation	FM138333
MS27039-08-06	Screw	4 Ea (4 ea)	90-Start up Operation	5006962
MS27039-08-09	Screw	4 Ea (4 ea)	90-Start up Operation	FM138333-50
MS27039-08-11	Screw	43 Ea (43 ea)	90-Start up Operation	FM138336-10
MS27039-08-12	Screw	2 Ea (2 ea)	90-Start up Operation	F124326-1
MS27039-08-13	Screw	6 Ea (6 ea)	90-Start up Operation	5016508
MS27039-1-08	Screw	5 Ea (5 ea)	90-Start up Operation	5020602
MS27039-1-11	Screw	5 Ea (5 ea)	90-Start up Operation	FM138326-83
MS35842-11	Hose Clamp	1 Ea (1 ea)	90-Start up Operation	FM138326-0
NAS1149F0332P	Washer	62 Ea (62 ea)	90-Start up Operation	5071415
NAS1149FN832P	Washer	111 Ea (111 ea)	90-Start up Operation	FM138336-9
NAS1835-08	Insert	4 Ea (4 ea)	90-Start up Operation	FM138336-5

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	600.0990	1	18	0
	600.0991	1	18	0
	600.1012	1	23	0
	646.9601	1	0	0
	646.9602	1	12	0
	646.9810	1	10	0
	646.9910	4	9	0
	647.0110	1	8	0
	647.0111	1	8	0
	647.0112	8	76	0
	647.0113	2	21	0
	647.0114	1	66	0
	647.0115	1	61	0
	647.0116	2	25	0
	647.0210	1	4	0
	647.0310	2	10	0
	647.0410	1	4	0
	647.1210	1	21	0
	AN3-10A	8	225	0
	AN3-11A	8	113	0
	AN3-3A	1	522	0
	AN743-13	1	26	0
	CCR264SS-3-06	8	100	0
	CCR264SS3-04	12	106	0
	CCR264SS3-2	4	288	0
	CR3212-4-4	1	290	0
	CR3212-5-4	8	192	0
	CR3213-4-05	26	210	0
	CR3213-4-1	14	156	0
	CR3213-4-2	18	137	0
	CR3213-4-3	18	154	0
	CR3213-4-4	19	433	0
	CR3213-4-6	20	212	0
	MS21042-08	54	1	0
	MS21042-3	17	122	0
	MS21047-3	6	128	0
	MS21059-3	2	322	0

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MS21059L08	4	215	0
MS24694-S8	5	249	0
MS27039-08-06	4	317	0
MS27039-08-09	4	187	0
MS27039-08-11	43	1,381	0
MS27039-08-12	2	141	0
MS27039-08-13	6	221	0
MS27039-1-08	5	357	0
MS27039-1-11	5	256	0
MS35842-11	1	42	0
NAS1149F0332P	62	1,299	0
NAS1149FN832P	111	1,074	0
NAS1835-08	4	94	0

Part Specifications

Specifications could not be found.

Plex 7/23/18 12:58 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
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Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition																					
								Completed By																	
								Lead hand / Supervisor Approval Verification																	
								QC / QA Coordinator Approval																	
Root Cause		FAULT CATEGORY																							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : ☐																			